

mild steel flat strip a Sump Guard Strap A (See Fig.1.) and weld to the underneath side of the Bumper Bracket (See Fig.2.)

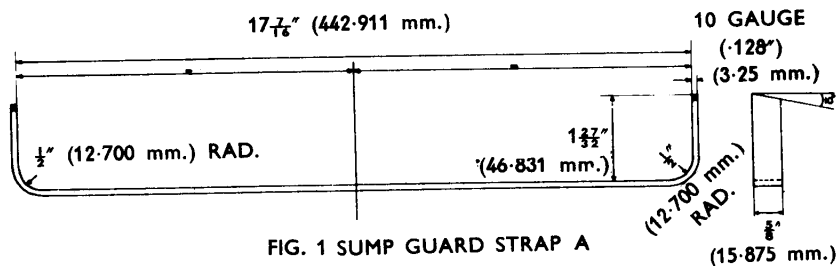


FIG. 1 SUMP GUARD STRAP A

3. Cut and shape from $\frac{3}{4}$ " (19.050mm) by 10 Gauge mild steel flat strip, two Strap Stiffeners B (See Fig.3.) and weld in position as shown in Fig.2.
4. Fabricate from $\frac{5}{8}$ " (15.875mm) by 10 Gauge mild steel flat strip three Strap Support Brackets C (See Fig.4.) and weld in position as shown in Fig.2.
5. Apply a coat of paint to the finished assembly and refit to the Chassis frame ensuring that the Sump Guard does not foul the Engine Sump.