

Chassis Frame Assembly

Item No.	Part No.	Quantity	Description	Notes	Item No.	Part No.	Quantity	Description	Notes
3426	52802	2	Front Structure Top Plate		3479	53236	2	Fuel Tank Location Strip	
3427	52772	1	" Engine Mounting Bracket—L.H.		3480	52951	2	Front Spring Arm Buffer Mounting Plate Assembly	
3428	52774	1	Main Chassis Side Member—L.H. (R.H.D.)		†3481	52952	2	" " " " " " " " Plate	
†3429	53628	1	" " " " " " " " —L.H. (L.H.D.)		†3482	53269	1	Rear Bumper Bracket Assembly—L.H.	
†3430	53639	1	Rear Brake Oil Pipe Bracket		†3483	53275	1	" " " " " " " " —R.H.	
†3431	53649	1	" " " " " " " " Union Bracket		3484	53003	1	Rear Axle Rebound Bracket Assembly—R.H.	
3432	52775	1	Torsion Bar Adjusting Arm Anchor Plate Assembly—L.H.		3485	53004	1	" " " " " " " " —L.H.	
3433	52778	2	Front Torsion Bar Adjusting Screw Bracket		†3486	53010	2	Front Lower Stiffening Web	
†3434	53448	1	Main Chassis Side Member Assembly—R.H. (R.H.D.)		†3487	53011	2	Central Lower Stiffening Web	
†3435	53622	1	" " " " " " " " —R.H. (L.H.D.)		†3488	53012	2	Mid Lower Stiffening Web	
3436	52803	1	Front Cross Tube		†3489	53013	2	Rear " " " " " " " " Web	
3437	52804	1	" Upright Tube—R.H.		†3490	53073	1	Lower Stiffening Web	
3438	52805	1	" " " " " " " " —L.H.		†3491	53074	1	" " " " " " " " Web	
3439	52806	1	Rear Suspension Support Plate—R.H.		†3492	53075	1	" " " " " " " " Web	
3440	52807	1	" " " " " " " " —L.H.		†3493	53076	1	" " " " " " " " Web	
†3441	52808	1	Main Frame Rear Cross Tube Assembly		3494	53081	1	Mounting Bracket Assembly—Steering Gear—L.H. (R.H.D.)	
3442	52809	1	" " " " " " " " Tube		†3495	53632	1	Mounting Bracket Assembly—Steering Gear—L.H. (L.H.D.)	
3443	52810	2	Rear Shock Absorber Mountings—Inside		3496	53082	1	Mounting Bracket Assembly—Steering Gear—R.H. (R.H.D.)	
3444	53019	2	" " " " " " " " —Outside		†3497	53081	1	Mounting Bracket Assembly—Steering Gear—R.H. (L.H.D.)	
3445	52811	2	" Suspension Lower Arm Pivot Bush		†3498	53360	11	Boss Tee Piece	
3446	50550	1	" Anchor Bracket—R.H.		†3499	53361	1	Lug—Frontbrake Flexible Pipe Support—R.H.D.	
3447	50551	1	" " " " " " " " —L.H.		†3500	53562	1	" " " " " " " " —L.H. (L.H.D.)	
3448	52812	1	Main Side Member—R.H.		3501	53563	1	" " " " " " " " —R.H. (L.H.D.)	
3449	52813	1	" " " " " " " " —L.H.		3502	53362	2	Bonnet Support Bracket Assembly	
3450	52814	1	Top Tube—R.H.		3503	53114	1	Assembly Clamp Plate Bracket	
3451	53420	1	" " " " " " " " —L.H.		†3504	51492	1	Spare Wheel Clamp	
3452	52815	1	Rear Side Tube—R.H.		3505	53117	1	Horn Bracket—R.H.	
3453	52816	1	" " " " " " " " —L.H.		3506	53118	1	" " " " " " " " —L.H.	
3454	52817	2	Centre Strut		3507	53119	1	Choke Operating Rod Bracket—L.H.	
3455	52818	2	Stiffening Plate		3508	53393	1	" " " " " " " " —R.H.	
3456	52819	1	Top Cross Tube		3509	55089	1	Front Bumper Bracket Assembly—R.H.	
3457	52820	1	Rear " " " " " " " " —L.H.		3510	55090	1	" " " " " " " " —L.H.	
3458	52821	1	Side Member—R.H.		3511	53120	1	Ignition Coil Bracket	
3459	52822	1	" " " " " " " " —L.H.		3512	55023	2	Spare Wheel Carrier Support Bracket	
3460	52824	1	Diagonal Tube—R.H.		3513	53133	1	Bonnet Catch Bracket Assembly—R.H.	
3461	52825	1	" " " " " " " " —L.H.		3514	53132	1	" " " " " " " " —L.H.	
3462	52827	1	Cross Tube Brace—R.H.		3515	53387	1	Assembly—Stop Lamp Switch Bracket	
3463	52828	1	" " " " " " " " —L.H.		†3516	53386	1	Switch Plate—R.H.D.	
†3464	52831	2	Brake Union Bracket		†3517	53553	1	" " " " " " " " —L.H.D.	
†3465	52833	1	Steering Box Support Plate—R.H.		3518	53398	1	Master Cylinder Pin Bracket Assembly—R.H.D.	
†3466	52835	1	Clutch Pedal Spring Anchor Plate—R.H.D.		†3519	53559	1	" " " " " " " " —L.H.D.	
3467	53230	1	Front Body Support Tube		3520	53564	1	Rear Body Mounting Support Bracket—R.H.	
3468	53231	1	Rear " " " " " " " " —R.H.		3521	53565	1	" " " " " " " " —L.H.	
3469	53239	1	" " " " " " " " —L.H.		3522	53495	1	Support—Clutch Shaft Tube—L.H.D.	
3470	53232	4	Body Support Bracket Assembly		†3523	55496	1	Starter Bracket	
3471	53234/A	2	Adjustment Lug—Inner		†3524	55502	2	Adaptor Plate Assembly	
†3472	52954	1	Panhard Rod Bracket Assembly		3525	53270	1	Rear Bumper Bracket—L.H.	
†3473	52957	1	Centre Cross Tube Assembly		3526	53276	1	" " " " " " " " —R.H.	
3474	52823	1	" " " " " " " " —L.H.		3527	53271	2	Location Strip	
3475	53234	2	Adjustment Lug—Outer		3528	1.53734	1	Fuel Pump Mounting Bracket	
†3476	52958	1	Tank Support Tube Sub-assembly						
3477	53233	1	" " " " " " " " Tube						
3478	53235	4	Holding Strip Lug						

* Denotes items common to Jupiter

† Denotes items not illustrated

Always quote engine, chassis, part and item numbers in full.