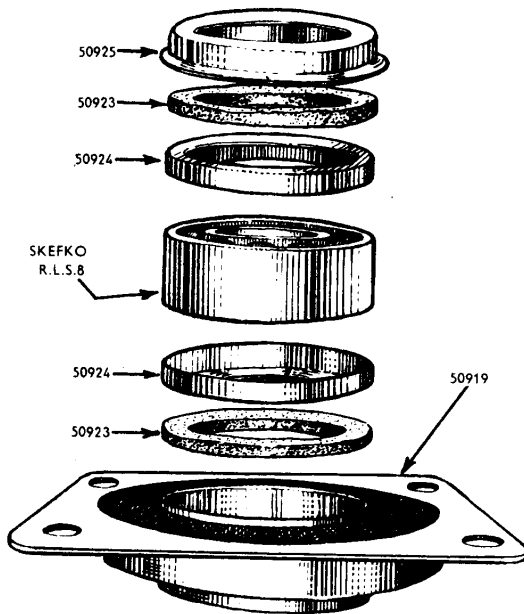


that the rim is peened over evenly around the full perimeter of the rim.



ORDER OF MIDSHIP
BEARING ASSEMBLY

Item No.70. TORQUE WRENCH SETTING - JAVELIN & JUPITER MODELS

Further to Javelin Item No.31, when carrying out service operations which necessitate the removal of the upper link pin, Part No. 50286, it is most important when re-assembling this unit that the link pin retaining nut should be tightened with the use of a torque wrench or spanner adjusted to the following setting:-

500 inch lbs. or 42 foot lbs.