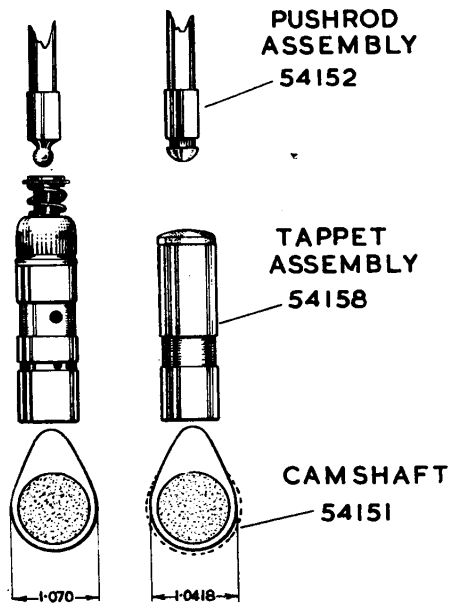


the spherical end of the push rod.

54162 PUSH ROD

The spherical end of the push rod has been increased to minimize wear on the bronze insert of the tappet and the length of the push rod has been increased by $17/32$ " (13.493 mm.)

Please refer to Spares Note 61 for Parts Change information.



TAPPET CLEARANCE. (Engine Cold)

Inlet tappet .002" (.050 mm)
Exhaust tappet .006" (.152 mm)

Clearance should be checked and reset at the first "After Sales Service" (500 miles) and subsequently at every 5,000 miles.