



STIFFENER PLATE

FIG. 7

7. Fabricate from 1" (25.4 mm) x 1/4" (6.35 mm) strip steel 2 side stays, G, and weld on two strips of the same material. Fabricate 2 cross braces H. (See Fig. 4.) Bend the side stays to the required shape (See Fig. 3.) and fit together with the cross braces as shown in (Fig. 5.) using 5/16" (7.937 mm) bolts. Fit 3/8" (9.525 mm) spacing washers "I" 2" (50.799 mm) outside dia x 1/4" (6.35 mm) thick, between the side stays and the dash panel assembly (See Figs. 3 & 5) and a 3/8" (9.525 mm)