

Amendment to Spare Parts List

When ordering spare parts for the PE model 1953 Javelin and the Mark I model 1953 Jupiter the following alterations to the spare parts list should be consulted.

Page 7 TIMING CASE AND TAPPET COVERS

Item 1 to read J54647 1 off Front Timing Case Cover
 " 67 " " J54666 2 " Cylinder Head Gasket Centre Support
 " 68 Deleted
 " 69 "

CYLINDER HEADS AND ROCKER COVERS

Item 95 Deleted
 " 96 "

CAMSHAFT AND CHAINWHEEL

Item 119 to read J54651 1 off Camshaft
 " 120 " " J54644 1 " Camshaft Thrust Peg
 " 128 Deleted
 " 129 "

Page 9 CRANKSHAFT ASSEMBLY

Item 141 to read J54593 1 off Crankshaft complete with Dowel and Spigot Bearing
 " 142 " " R54593 1 " Reconditioned Shaft complete
 " 150 " " J54739 2 " Rear Main Bearing

OIL PUMP ASSEMBLY

Item 162 to read J54711 1 off Oil Pump complete
 " 163 " " J54717 1 " Oil Pump Drive Spindle
 " 165 " " J54757 1 " Oil Pump Body
 " 171 " " J54718 1 " Oil Pump Idler Spindle
 " 175 " " J54720 1 " Oil Release Valve Piston
 " 176 " " J54721 1 " Oil Release Valve Spring
 " 178 " " J54714 1 " Oil Pump Cover and Filter Assembly
 " 181 " " J54747 1 " Mills Pin, $\frac{1}{8}$ in. \times $\frac{1}{4}$ in.
 " Add " 54722 1 " Adjusting Screw
 " " 54724 1 " Locknut

CONNECTING ROD, PISTON AND RINGS

Item 192 to read J54727 4 off Connecting Rod and Cap Assembly including Small End Bush and Tab Washers
 " 193 " " R54727 4 " Reconditioned Connecting Rod complete
 " 196 " " J54710 8 " Connecting Rod Bearing
 " 197 Deleted
 " 198 "

OIL FILTER (TECALEMIT)

Item 256 to read 53430 1 off Felt Washer

Page 10 OIL COOLER (RADIATOR MOUNTED)

Add J54572 2 off Oil Pipe Adaptor
 " J54574 2 " Union Nut

ENGINE GASKETS AND SEALING WASHERS

Item 313 to read J54688 1 off Timing Case Rear Cover Gasket

Page 11 HOSES AND CLIPS

Item 437 to read J54636 1 off Water Hose Top
 Add J54637 1 " Top Water Hose—Short
 " J54638 1 " Connection—Top Water Hose

Page 13 GEAR CHANGE COLUMN

Add J54585 1 off Gear Change Stay Assembly—RHD
 " J54597 1 " " " " —LHD
 " J54584 1 " " " " Sub-assembly—RHD
 " J54596 1 " " " " —LHD
 " J54630 1 " Stay Rod Eye—LHD
 Item 721 to read J54762 1 " Reverse Lock Knob (Standard)
 " 726 " " J54761 1 " Gear Lever Knob

Page 15 GEARBOX

Item 608 to read J54670 1 off 1st and 2nd Sliding Dog
 " 609 " " J54648 1 " Gear Lock Plunger
 " Add " J54649 1 " Plunger Spring
 " 612 to read J54671 1 " Mainshaft
 Add J54755 11 " Synchronesh Spring Packings

Page 19 STEERING

Add J54511 1 off Distance Piece

Page 21 FRONT SUSPENSION

Item 1087 Delete
 " 1106 to read—RH
 " 1107 " " —LH
 " 1127 " " CD9079 2 off Front Shock Absorber
 Add J54748 as req. Swivel Pin Thrust Washer
 " J54749 " " " " "
 " J54750 " " " " "

Page 23 REAR SUSPENSION

Item 1187 to read 54383 2 off Rear Shock Absorber

Page 31 BUMPER ASSEMBLY STANDARD

Item 1680 to read 51420 1 off Front Bumper Assembly
 " 1681 " " 51405 1 " " " Blade
 " 1682 " " 51421 4 " " and Rear Over-riders
 " 1688 " " 51419 1 " " Bumper Bracket to Frame Assembly
 " 1690 " " 51648 1 " Rear Bumper Assembly
 " 1691 " " 51573 1 " " " Blade
 Add 51574 2 " Bumper Bolt
 " 51575 1 " Bar Fastener

Page 38 ELECTRICAL EQUIPMENT

Item 2363 to read J54691 4 off Sparking Plug Cover complete with Clip, Screw and Nut
 " 2364 Delete
 " 2365 "
 " 2366 "
 Add 54700 4 " Sealing Disc

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Item 2482 to read 222 2 off Side Lamp Bulb (Standard and De-luxe)
 " 2484 " " 222 1 " Number Plate Illumination Bulb (Standard)
 " 2485 " " 222 1 " Boot Lamp Bulb (Standard and De-luxe)
 " 2495 " " 222 2 " Number Plate Illumination Bulb (De-luxe)
 " 2503 " " JB51860 1 " Screen Wiper Switch marked (W)
 " 2508 " " JB51861 1 " Panel Light Switch marked (P)
 " 2509 " " JB51862 1 " Switch marked (H)—Standard
 " 2505 " " JB51863 1 " Starter Switch—Standard

JUPITER

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Item 2800 to read 153962 1 off Front Timing Case Cover
 " 2803 Delete
 " 2805 to read 153678 1 " Tappet Cover Assembly—LH, LHD and RHD

Page 45 REAR SUSPENSION

Item 3154 to read 50441 2 off Nut, $\frac{7}{16}$ in. BSF (Simmonds Type)

Page 49 TANK AND FITTINGS

Item 3226 to read 53439 1 off Filler Adaptor Assembly