

# Steering

Item No.	Part No.	Quantity	Description	Notes	Item No.	Part No.	Quantity	Description	Notes
†3025	52839AS	1	Steering Gear Assembly—R.H.D.		3057	52866	1	Steering Rack Housing only—R.H.D.	
†3026	53666AS	1	" " " —L.H.D.		†3058	53551	1	" " " —L.H.D.	
†3027	52839R	1	Reconditioned Steering Gear Assembly—R.H.D.		†3059	52867	1	" " " seal	
†3028	53666R	1	" " " —L.H.D.		3060	52868	3	" " " Clamp Bolt	
†3029	52840	1	Steering Column Assembly—R.H.D.		3061	52869	1	" " " Clamping Ring	
†3030	53569	1	" " Assembly—L.H.D.		3062	53418	2	Rubber Washer	
3031	52843	1	" " Outer Tube Assembly—R.H.D.		3063	52871	1	Steering Rack—R.H.D.	
†3032	53568	1	" " " —L.H.D.		†3064	53561	1	" " —L.H.D.	
3033	1A53812	1	Horn Push		3065	52872	2	" " Ball Housing	
3034	53345	1	Outer Tube Locking Nut		3066	52873	2	" " Tab Washer	
3035	1A53813	1	Steering Wheel		3067	52874	2	" " Locknut	
3036	53340	1	" " Nut		†3068	53196	1	Key Location Plate Assembly	
3037	53341	1	" " Shakeproof Washer		3069	53139	1	" " "	
3038	52845	1	Steering Column Inner Tube Assembly		3070	53083	1	" " " Packing	
3039	53344	1	Top Bearing Cover Sleeve		3071	53140	1	" " " Screw	
3040	55731	1	Clamp		3072	FN/250K	1	Locknut— $\frac{5}{16}$ in. B.S.F.	
3041	52863	2	Rubber Bellows		3073	53135	1	Key	
3042	52853	1	Steering Pinion—R.H.D.		3074	1.53724	1	Gear Change Spacer—long	
†3043	53560	1	" " —L.H.D.		3075	50991	4	Cheese-headed Setscrew	
3044	53186	1	Ball Bearing		3076	53140	1	Locating Screw	
3046	1.53751	1	Taper Pin		3077	50045	1	Filler Plug	
3047	1.53739	1	Steering Pinion End Plate		3078	8A	1	Drain Plug	
3048	52860	1	" " Eccentric Bush		†3079	52746	1	Steering Arm—L.H.	
†3049	52861	as reqd.	" " Shim		3080	52747	1	" " —R.H.	
3050	53337	"	" " Bearing Shim		3081	52862	2	" Rod	
3051	52875	3	Stud— $\frac{1}{4}$ in. dia. $\times$ $2\frac{1}{4}$ in. long		3082	50570	2	" " Cover	
3052	52865	2	Clip for Rubber Bellows— $\frac{3}{8}$ in. dia.		3083	1.53742	1	Universal Joint Assembly (Hardy Spicer)	
3053	50571	4	Greaser		†3084	1.53750	1	Oil Seal	
†3054	FS105/8	2	Setscrews— $\frac{3}{16}$ in. B.S.F. $\times$ 1 in.		3085	1.53740	1	Coupling Insert	
†3055	52842	1	Steering Rack Housing, complete—R.H.D.		3086	8506	2	Cotter Pin	
†3056	53612	1	" " " —L.H.D.		†3087	FN104/K	2	Nut	

# Front Suspension

Item No.	Part No.	Quantity	Description	Notes	Item No.	Part No.	Quantity	Description	Notes
			<b>TORSION ROD AND BRACKET ASSEMBLY</b>					<b>SPRING ARM ASSEMBLY</b>	
†3110	52735	1	Torsion Rod Adjuster—R.H.		†3125	52903	4	Lower Arm Bracket	
†3111	52736	1	" " " —L.H.		†3126	MD1625	4	Nut (Simmonds Type)	
†3112	52908	2	Dampening Ring					<b>REAR SUSPENSION</b>	
†3113	53547	2	Torsion Rod Adjusting Screw		†3150	53313	1	Transverse Stay	
†3114	FB107/K	2	Nut— $\frac{7}{16}$ in. B.S.F.		†3151	53015	2	Rear Axle Rebound Buffer	
†3115	52910	2	Torsion Rod Adjusting Lever Nut		†3152	53549	2	Bush Retaining Washer	
†3116	52911	2	" " " Washer		†3153	53468	2	Spacing Ring	
†3117	53540	2	" " " Pad		†3154	52585	2	Nut, $\frac{7}{16}$ in. B.S.F. (Simmonds Type)	
			<b>STUB AXLE AND FRONT HUB ASSEMBLY</b>		†3155	FB107.21	2	Shock Absorber Top Anchor Bolt	
†3120	54082	1	Stub Axle—R.H.						
†3121	54083	1	" " —L.H.						

\* Denotes items common to Jupiter

† Denotes items not illustrated

Always quote engine, chassis, part and item numbers in full.